

BILLINGS SHEET METAL INC.

MARCH 2016

VOLUME 2 ISSUE 1

Welcome Spring

www.billings-fabrication-services.com

- CAD Design and Layout
- Shearing, Roll Forming and Bending
- Press Brake
- Welding, CNC Plasma and Flame Cutting
- Milling, Drilling, Boring and Tapping
- Powder Coating

A Spring Touch

We don't do residential work often, but when we do it turns out awesome. A family friend needed a railing installed at their entry way steps. As you can see from the picture below, they had different elevation needs. We also added a forged steel rose design to add to the décor of the home. BSM was very happy with the fabrication and installation. So were the customers.



Producing quality sheet metal and steel fabrication products since 1989.



Custom Downdraft/Exhaust System

We have been working with MJ Painting Contractors on their capital improvement project. We have installed a new HVAC system, new radiant gas heaters in their warehouse and most recently installed an exhaust system for their new paint room. The system is designed to collect dust and paint particles through a vacuum system in the floor. These pictures show off the collection unit which was placed under the concrete floor. The collection tray measured 30' length x 10" wide and 3' deep.



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Slurry Vat Bins

We have completed six stainless steel tanks for a local chemical plant. Each tank measured 26" in diameter and 30" tall with casters for mobility; one cart was fabricated to have a removable tank and a ball valve at the bottom. Each cart had a stainless steel seam weld and was polished to perfection. It was again, another great BSM team effort.



Stainless Steel Carts

A manufacturer needed three customized carts to transport their product. Each cart holds 136 trays and is on rolling casters for mobility. This was a tedious job, 272 pieces needed to be cut, bent to 90°, measured and welded in place to form the tray holders; and that was just for one cart! The final product looked great. Thank you to our employees for their hard work.



Around the Shop

The first quarter of 2016 has been busy at BSM. We started off updating our CAD system. BSM now has 2016 AutoCAD capabilities, which allows us to provide the latest 3D designs to our customers.

Also, due to a need for increased production, we have fabricated a new 10' x 4' weld bench for the shop. We also added weld curtains surrounding all the weld benches to create a safe environment for all personnel in the shop.

We have welcomed a new intern, Colin. Colin has spent the last few weeks with us learning the tricks of the metal fabrication trade and really seeing what it takes to be a fabricator. Colin is currently attending the Olean BOCES welding program and is a senior at Hinsdale Central School.



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